

WHAT IS CLAIMED IS:

1. A cathode composition for a lithium-ion battery having the formula  $\text{Li}[\text{M}^{1(1-x)}\text{Mn}_x]\text{O}_2$  where  $0 < x < 1$  and  $\text{M}^1$  represents one or more metal elements, with the proviso that  $\text{M}^1$  is a metal element other than chromium, said composition characterized as being in the form of a single phase having an O3 crystal structure that does not undergo a phase transformation to a spinel crystal structure when incorporated in a lithium-ion battery and cycled for 100 full charge-discharge cycles at 30°C and a final capacity of 130 mAh/g using a discharge current of 30 mA/g.

2. A cathode composition according to claim 1 wherein  $\text{M}^1$  is selected from the group consisting of Ni, Co, Fe, Cu, Li, Zn, V, and combinations thereof.

3. A cathode composition according to claim 1 wherein  $x = (2-y)/3$  and  $\text{M}^{1(1-x)}$  has the formula  $\text{Li}_{(1-2y)/3}\text{M}^2_y$ , where  $0 < y < 0.5$  and  $\text{M}^2$  represents one or more metal elements, with the proviso that  $\text{M}^2$  is a metal element other than chromium, said cathode composition having the formula  $\text{Li}[\text{Li}_{(1-2y)/3}\text{M}^2_y\text{Mn}_{(2-y)/3}]\text{O}_2$ .

4. A cathode composition according to claim 3 wherein  $0.083 < y < 0.5$ .

5. A cathode composition according to claim 3 wherein  $0.167 < y < 0.5$ .

6. A cathode composition according to claim 3 wherein  $\text{M}^2$  is a single metal element.

7. A cathode composition according to claim 6 wherein  $\text{M}^2$  is Ni.

8. A cathode composition according to claim 1 wherein  $x = (2-2y)/3$  and  $\text{M}^{1(1-x)}$  has the formula  $\text{Li}_{(1-y)/3}\text{M}^3_y$ , where  $0 < y < 0.5$  and  $\text{M}^3$  represents one or more metal elements, with the proviso that  $\text{M}^3$  is a metal element other than chromium, said cathode composition having the formula  $\text{Li}[\text{Li}_{(1-y)/3}\text{M}^3_y\text{Mn}_{(2-2y)/3}]\text{O}_2$ .

- 1 9. A cathode composition according to claim 8 wherein  $0.083 < y < 0.5$ .
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- 1 10. A cathode composition according to claim 8 wherein  $0.167 < y < 0.5$ .
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- 1 11. A cathode composition according to claim 8 wherein  $M^3$  is a single metal  
2 element.
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- 1 12. A cathode composition according to claim 11 wherein  $M^3$  is Co.
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- 1 13. A cathode composition according to claim 1 wherein  $x = y$  and  $M^1_{(1-x)}$  has the  
2 formula  $M^4_y M^5_{1-2y}$ , where  $0 < y < 0.5$ ,  $M^4$  is a metal element other than chromium, and  $M^5$  is a  
3 metal element other than chromium that is different from  $M^4$ ,  
4 said cathode composition having the formula  $Li[M^4_y M^5_{1-2y} Mn_y]O_2$ .
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- 1 14. A cathode composition according to claim 13 wherein  $0.083 < y < 0.5$ .
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- 1 15. A cathode composition according to claim 13 wherein  $0.167 < y < 0.5$ .
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- 1 16. A cathode composition according to claim 13 wherein  $M^4$  is Ni.
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- 1 17. A cathode composition according to claim 13 wherein  $M^5$  is Co.
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- 1 18. A cathode composition according to claim 13 wherein  $M^4$  is Ni and  $M^5$  is Co.
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- 1 19. A lithium-ion battery comprising:  
2 (a) an anode;  
3 (b) a cathode; and  
4 (c) an electrolyte separating said anode and said cathode,  
5 said cathode comprising a composition having the formula  $Li[M^1_{(1-x)} Mn_x]O_2$  where  
6  $0 < x < 1$  and  $M^1$  represents one or more metal elements, with the proviso that  $M^1$  is a metal  
7 element other than chromium,

8           said composition characterized as being in the form of a single phase having an O3  
9    crystal structure that does not undergo a phase transformation to a spinel crystal structure  
10   when said lithium-ion battery is cycled for 100 full charge-discharge cycles at 30°C and a  
11   final capacity of 130 mAh/g using a discharge current of 30 mA/g.

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